

Date: Wednesday, 4/19/2006 7:42:38 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|----------------------------------|--|-------------------------|--------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 350/212/130 BASKET LID |
| Job Number | : 26719B | | |
| Estimate Number | : 10193 | | |
| P.O. Number | : <i>NIA</i> | Part Number | : D2512 |
| This Issue | : 4/19/2006 | Drawing Number | : D2512 REV D2 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : <i>NIA</i> | Drawing Revision | : D2 |
| Previous Run | : 26595B | Material | : <i>NIA</i> |
| Written By | : <i>SEE COMMENT Below</i> | Due Date | : 4/30/2006 |
| Checked & Approved By | : <i>SEE ABOVE USER & Date</i> | Qty: | 1 Um: Each |
| Comment | : Rev Est:M 03.01.31 Added D2012-117 for D130-701-041 KJ/ RF Est Rev:N 06.04.05 Added level21 EC | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----------------|--------------------------|
| 1.0 | M304TS0750W065 | 304 SQ Tube.75x.75x.065W |
|-----|----------------|--------------------------|



Comment: Qty.: 45.7594 f(s)/Unit Total : 45.7594 f(s)

Pick:

3/4"x3/4" 304/316 SS tube .063" wall

Batch: *M100138* → *185,04"**M100704* → *333,49"**CPL 06.04.19* ✓

| | | |
|-----|--------|-------------|
| 2.0 | D31663 | Basket Hoop |
|-----|--------|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3166-3

Basket Hoop

*B26382**CPL 06.04.19* ✓

| | | |
|-----|-------|---------|
| 3.0 | D2506 | Placard |
|-----|-------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2506

Label Plate

*B26631**CPL 06.04.26* ✓

| | | |
|-----|--------|----------------|
| 4.0 | D23271 | Spacer Bushing |
|-----|--------|----------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2327-1

Bushing

*B24873**CPL 06.04.20* ✓

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Process Sheet

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Drawing Name: 350/212/130 BASKET LID

Job Number: 26719B

Part Number: D2512

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D22321

Hinge



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description

Batch

2 D2232-1 Hinge plate

B25238

CPL 06-04-26 ✓

6.0

D2581

Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description

Batch

2 D2581 Mounting Bracket

B26204

CPL 06-04-26 ✓

7.0

M304EX07516F

Expanded Metal Flat Stai



Comment: Qty.: 18.0000 sf(s)/Unit Total : 18.0000 sf(s)

Pick:

Qty Part Number Description

Batch

18 sf M304EX0.75-16F Expanded Metal

M100722

CPL 06-04-25 ✓

8.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Cut 3/4" x 3/4" square tubing as per Dwg D2512

2-Cut (4) D2236 From D3166-3

3-Drill holes in D2512-1 as per Dwg D2512 using Drill Jig DT8305

4-D2012-117 is included in D3172-041 EC130 Basket Base BOM.

EC130 Basket only

Pick:

Qty Part Number Description

Batch

2 D2012-117 Clevis

5-Weld as per Dwg D2512 using Welding Table and corner Jig Deburr as required

CPL

06-04-27 ✓

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Drawing Name: 350/212/130 BASKET LID

Job Number: 26719B

Part Number: D2512

Job Number:



Seq. #:

Machine Or Operation:

Description :

9.0

QC9/6

DDIMENSIONAL & WELDING INSPECTION



Comment: DDIMENSIONAL & WELDING INSPECTION

DL 06/04/27

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/28 (1)

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4

Batch: M14507

DL 06/04/30 (1)

12.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Job 0502 (1)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

NA

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DL 06/05/03 (1)

Job Completion



W D605-03